

**AMENDMENT NO. 1 NOVEMBER 2012  
TO  
IS 6629 : 1972 SPECIFICATION FOR CAST  
IRON ROLLS**

(*Page 4, clause 6.1*) — Insert the following at end of clause:

‘d) High hardness (clean chill and D.P.) rolls to be mirror-finished.’

[*Page 6, Table 1, Sl No. (iv)*] — Insert the following new Grade and Hardness of Barrel, Shore ‘C’ Scale.

‘S.G. (Acicular) — 65-80’

(*Page 6, clause 11.1*) — Insert the following after the first sentence.

‘Roll end face should also indicate drive end and non-drive end.’